



## B14 ICS-5 Bulkhead with M16 Threads

Product # 46004

### Included in the Box

- B14 Bulkhead
- Waterproof Bulkhead Cap # 9104.7 (installed)

### Important Notices

- » **It is recommended to vacuum test and water pressure test or take the housing to depth without a camera installed after installing or replacing the bulkhead.**
- » **Do not submerge without a compatible plug or waterproof bulkhead cap attached.**
- » **Always attach a waterproof bulkhead cap when not in use.**

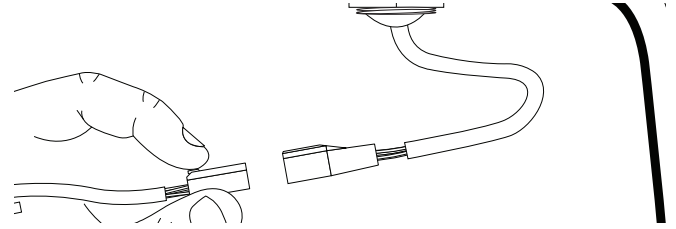
### Installation and Use

#### Installing the B14 Bulkhead

1. Carefully remove the existing bulkhead or accessory port plug.
2. Check that the sealing surface and o-ring on the bulkhead are clean. No lubricant is necessary.
3. Thread the bulkhead into the housing's M16 accessory port being careful not to cross-thread.
4. Use an 11/16" wrench to carefully tighten down the bulkhead just until it touches the case. Do not over-tighten.
5. Vacuum test the housing using the manufacturer's vacuum system.
6. Take the housing to depth without a camera installed to test for leaks.

#### Installing the Hotshoe

1. Align hotshoe and bulkhead connector ends and push together until tab clicks into place.



### Maintenance and Storage

#### Post-Dive

1. Submerge the fully assembled system in clean, fresh water after each use.
2. Remove the system from the rinse tank and flush with running fresh water.
3. Dry the system with a clean, lint-free cloth.
4. Separate the plug or cap from the bulkhead and lubricate the threads and o-ring(s) every 1-2 days during continuous use and prior to storage.
5. Check that the bulkhead is tightened firmly to the housing and hasn't loosened as a result of vibration or detaching sync cord.

### Limited Warranty

This Ikelite product is warranted against any manufacturing defects for a period of one (1) year from the original date of purchase. To obtain warranty service, the product must be returned to Ikelite postage paid. Ikelite will, at its sole discretion, repair or replace such products, and will return to customer postage paid. All other claims of any nature are not covered. Except as mentioned above, no other warranty expressed or implied applies to this Ikelite product.